



Art.-No.: 6.2320.2000

**2320**

## Multifunctional Styrene- Free Putty

### Characteristics

4CR 2320 is a styrene- free body filler and putty with adhesion on steel, zinc, and aluminium surfaces, GRP and wood.

Short drying time, easy sandability as well as high- build application without pores are further characteristics of this Premium product.

Highly filling by fine grain composition, maximum stability on vertical surfaces, no cracking on the edges by fine sanding, will give a compact, smooth surface of top quality.



### V.O.C. Value

EU limit value for this product (category B/b): 250 g/l  
This product contains max. 15 g/l of VOC.

### Tech Tip

Insufficient or an excess use of hardener can result to a stained overcoat.

Polyester- based body filler does not cure at a temperature of below + 10°C.

### Application

#### Drying

Object Temp. 20°C: Sandable after 20- 25 min.

The substrate must be clean, dry and free of grease.

Sand the surface. Remove old thermoplastic coats (NC- or 1K-acrylic paints), synthetic resins as well as acid-containing products (eg. Washprimer).

From +10° C and up to 80 % relative air humidity. Ensure an adequate supply and exhaust air ventilation.

### Technical Data

Colour	beige
Mixing ratio	100 : 2
Hardener	BPO 2900 / 2910
Pot life at 20 °C	3 - 4 Min.

### Storage and Transportation

At least 12 months, if stored in tightly closed original containers.