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**0418**

## 0418 HS Express Hardener

### Characteristics

HS Hardener 0418 is an isocyanate hardener, use only with 4CR 7240 Clearcoat.

### Application

Always mix well with the main 7240 Clearcoat  
When used always make sure that the can has been closed properly because the hardener responds to air humidity.

Drying Time with 0418 Express Hardener:

- Dust free time at 20°C: 10- 15 min
- Dry to handle at 20°C: 1 hour
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- set to touch at 60°C object temperature: 15 min

Advice: Do not breathe in the mist.

### Technical Data

Colour	colourless
Density at 20°C	1.009 g/cm <sup>3</sup> (DIN EN ISO 2811-1)
Viscosity at 20 °C:	16 s (DIN 53211/4)
Solvent content:	16 s (DIN 53211/4)
VOC (EC)	46.88 %
Solids content (weight-%):	53.1 %

### Storage and Transportation

Storage: Keep dry an frost-protected.  
At least 24 months when stored in a closed original container.

