



Art.-No.:6.7446.0401  
6.7446.0402

**7446**

## Structure Spray

### Characteristics

4CR Structure Spray is a top quality structured special paint for plastic. Especially suitable for plastic parts used in automotive industry (cars and heavy goods vehicles), hobby and industry. To be applied without plastic primer.

### V.O.C. Value

EU limiting value for the product (cat. B/e): 840 g/l (2007)  
this product contains max. 690 g/l VOC [ 5.75 lbs/gal]

### Tech Tip

- outstanding adhesion
- fast drying
- recoatable

### Application

Substrate: very good adhesion to metal, wood and commercial, industrial typical hard plastic surfaces.  
Pretreatment/Cleansing: pre-cleansing with 4CR silicone remover.

Processing conditions from +10°C and up to 80% relative air humidity.

All substrates must be clean, dry and free from grease. Shake can vigorously for approx. 3 minutes prior to use. Spraying distance approx. 20 - 30 cm. Apply several thin layers, with a flash-off period of approx. 3 - 5 minutes. After use, turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

### Technical Data

Structure	Fine (6.7446.0401) or Coarse (6.7446.0402)
Colour	Transparent
Dust dry	after approx. 5 - 10 min.
Recoatable	after 10 min.