



Art.-No.: 6.7415.0400

**7415**

## Zinc Spray

### Characteristics

4CR 7415 Zinc Spray is a high quality zinc-rich primer with long lasting protection against corrosion for ferrous and steel surfaces. More than 90% metallic zinc dust in the dry film. Suitable for spot-welding. Recoatable with 1K paints.

### V.O.C. Value

EC limiting value for the product (cat. B/e): 840 g/l (2007) This product contains a maximum of 600 g/l VOC [ 5.01 lbs/gal]

### Tech Tip

- Heat resistant up to 300°C - High protection against corrosion, more than 90% zinc dust in the dry film. - Specially suited for spot-welding



### Application

Substrate: ferrous and steel surfaces Pretreatment: Pre-cleansing with silicone remover Preparation: Shake can vigorously until the mixing balls move freely! Application: Spray to test. Spraying distance approx. 20 - 30 cm 2 - 3 applications, dry-film thickness 40 µm. Flash-off: 2 - 3 min. between each coating After use: Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up. Processing conditions: From +10°C and up to 80% relative air humidity.

### Drying

Dust dry: 10 min. Set to touch: 1 - 2 h Re-coatable: 24 h

### Technical Data

Colour	grey
Grade of gloss	matt

### Storage and Transportation

In tightly closed original containers at least 2 years shelf life.