



Art.-No.:6.7400.0000

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1K AC-Paint Spray

Characteristics

4CR AC-Paint Spray is a high quality acrylic paint in standard colours according to the RAL-Norm. Specially for machines, machinery parts, tools, vehicles, and many more.

Fast drying, scratch and shock resistant. Lightfast and non-yellowing, lead free. Strong surface hardness, high gloss.

V.O.C. Value

EC limiting value for the product (cat. B/e): 840 g/l (2007)

This product contains max. 840 g/l VOC [7.01 lbs/gal]

Application

Processing conditions from +10°C and up to 80% relative air humidity.

Substrate: Fully hardened and sanded old paint work, thoroughly dry 4CR 1K and 2K Filler materials.

Pretreatment / Cleansing: Precleansing with 4CR silicone remover.

Drying Times:

Dust-dry: after approx. 10 mins.

Full hardness: after 12 h.

All substrates must be clean, dry and free from grease. Shake can vigorously for approx. 3 mins. prior to use.

Spraying distance approx. 20 - 30 cm. Apply several thin layers, with a flash-off period of approx. 3 - 5 Minuten between each coating. After use, turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

Technical Data

Colour / Grade of Gloss	see Product range
Content	400 ml