



Art.-No.:6.7045.1001

7045

Bumper Paint

Characteristics

4CR 7045 Bumper Paint is a 1K-structure coat for the repair work on synthetic bumpers, trims (skirting) and outside mirrors. Direct adhesion on cleaned and sanded synthetic car parts (no adhesion on PE). Fast drying and easy application as well as good protection against weathering are the most distinguishing marks of this product.

Temperature resistant up to 70° C.

V.O.C. Value

EC limiting value for the product (cat. B/e): 840 g/l (2007)

This product contains max. 539 g/l VOC [4,49 lbs/gal]

Application

Spraying pressure: 3 - 5 bar

Spraying nozzle: 1,6 - 1,8 mm

Spraying operations: 2

Curing time / Flash off time: 5 min. between the spraying operations

Dry

Object temp. 20°C: dust dry after 20 min. / set to touch after 60 min. / full hardness after 24 h

Processing conditions: From + 10° C and up to 80% r elative air humidity.

Technical Data

Colour shade	dark grey
Thinners	4CR 0505, add approx. 10%
Coat thickness / dry film	40 - 50 µm

Storage and Transportation

All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your Environment!