



Art.-No.:6.7035.1000

7035

Silver Wheel Paint

Characteristics

One coat paint for wheel rims. Good chemical and mechanical resistance, especially resistant against salt water and stone-chips.

V.O.C. Value

EC limiting value for the product (cat. B/e): 840 g/l (2007)

This product contains max. 663 g/l VOC [5,53 lbs/gal]

Application

HVLP:

Spraying pressure: refer to spraygun manufacturers recommendations

Spraying nozzle: 1,3 - 1,4 mm

Number of coats: 2 - 3

Airless / Airmix:

Spraying pressure: 150 bar

Spraying nozzle: 0,28 mm

Number of coats: 1 - 2

Curing time / Flash off time: 4 - 5 min. between the spraying coats and before oven drying

Drying:

Object temp. 20°C: dust dry after 15-25 min., set to touch after 3-4 h, full hardness after 24 h.

Object temp. 60°C: dust dry after 5-10 Min., set to touch after 1-2 h

Technical Data

Colour shade	aluminium silver
Consumption	5 - 7 m ² /l
Thinner	4CR 0505; add 15-20% (Airless: 10%)
Spraying viscosity 20°C	18 - 20 s 4 mm DIN; 40 -50 s Airless
Coat thickness / dry film	30 - 40 µm

Storage and Transportation

At least 3 years, if stored in tightly closed original containers.