

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name:** 4CR 4350 1K-Fillprimer
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**  
No further relevant information available.
- **Application of the substance / the mixture** Filler and surfacer
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
4CR International GmbH & Co. KG  
Donnerstrasse 10b  
22763 Hamburg  
Tel.: +49 (0) 40 69 60 99 30  
E-Mail: [Info@4CR.com](mailto:Info@4CR.com)  
[www.4CR.com](http://www.4CR.com)
- **1.4 Emergency telephone number:** +49(0)700 24112112 (CRM)

## SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



Flam. Liq. 2 H225 Highly flammable liquid and vapour.



STOT RE 2 H373 May cause damage to organs through prolonged or repeated exposure.



Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2 H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

STOT SE 3 H336 May cause drowsiness or dizziness.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**  
The product is classified and labelled according to the GB CLP regulation.
- **Hazard pictograms**



GHS02   GHS07   GHS08

- **Signal word** Danger
- **Hazard-determining components of labelling:**  
Xylene  
propan-2-ol  
Bisphenol-A-(epichlorhydrin), epoxy resin (number average molecular weight 700-1100)  
n-Butyl acetate

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· **Hazard statements**

- H225 Highly flammable liquid and vapour.
- H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- H317 May cause an allergic skin reaction.
- H336 May cause drowsiness or dizziness.
- H373 May cause damage to organs through prolonged or repeated exposure.

· **Precautionary statements**

- P101 If medical advice is needed, have product container or label at hand.
- P102 Keep out of reach of children.
- P103 Read carefully and follow all instructions.
- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P260 Do not breathe dust/fume/gas/mist/vapours/spray.
- P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
- P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Additional information:**

- EUH205 Contains epoxy constituents. May produce an allergic reaction.

· **2.3 Other hazards**

· **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

**SECTION 3: Composition/information on ingredients**

· **3.2 Mixtures**

- **Description:** Mixture of substances listed below with nonhazardous additions.

· **Dangerous components:**

CAS: 67-63-0 EINECS: 200-661-7 Reg.nr.: 01-2119457558-25	propan-2-ol ⚠ Flam. Liq. 2, H225; ⚠ Eye Irrit. 2, H319; STOT SE 3, H336	10-25%
CAS: 1330-20-7 EINECS: 215-535-7 Reg.nr.: 01-2119488216-32	Xylene ⚠ Flam. Liq. 3, H226; ⚠ STOT RE 2, H373; Asp. Tox. 1, H304; ⚠ Acute Tox. 4, H312; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335	≥10-<15%
CAS: 123-86-4 EINECS: 204-658-1 Reg.nr.: 01-2119485493-29	n-Butyl acetate ⚠ Flam. Liq. 3, H226; ⚠ STOT SE 3, H336, EUH066	5-<10%
CAS: 64-17-5 EINECS: 200-578-6 Reg.nr.: 01-2119457610-43	ethanol ⚠ Flam. Liq. 2, H225; ⚠ Eye Irrit. 2, H319 Specific concentration limit: Eye Irrit. 2; H319: C ≥ 50 %	2.5-<10%
CAS: 141-78-6 EINECS: 205-500-4 Reg.nr.: 01-2119475103-46	Ethyl acetate ⚠ Flam. Liq. 2, H225; ⚠ Eye Irrit. 2, H319; STOT SE 3, H336, EUH066	2.5-<10%
CAS: 108-65-6 EINECS: 203-603-9 Reg.nr.: 01-2119475791-29	2-Methoxy-1-methylethyl acetate ⚠ Flam. Liq. 3, H226; ⚠ STOT SE 3, H336	2.5-<10%

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CAS: 25068-38-6	Bisphenol-A-(epichlorhydrin), epoxy resin (number average molecular weight 700-1100) ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317, EUH205	2.5-<10%
CAS: 9004-70-0	Nitrocellulose, nitrogen content <12,6% ⚠ Expl. 1.1, H201	2.5-<10%
CAS: 100-41-4 EINECS: 202-849-4 Reg.nr.: 01-2119489370-35	Ethylbenzene ⚠ Flam. Liq. 2, H225; ⚠ STOT RE 2, H373; Asp. Tox. 1, H304; ⚠ Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Aquatic Chronic 3, H412	2.5-<10%
CAS: 162627-17-0 EC number: 605-296-0 Reg.nr.: 01-2119970640-38	Fatty acids, C18-unsatd., dimers, reaction products with N,N-dimethyl-1,3-propanediamine and 1,3-propanediamine ⚠ Skin Sens. 1A, H317	≥0.1-<1%

· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

#### SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:**  
Supply fresh air and to be sure call for a doctor.  
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately rinse with water.
- **After eye contact:**  
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

#### SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**  
CO<sub>2</sub>, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture**  
During heating or in case of fire poisonous gases are produced.
- **5.3 Advice for firefighters**
- **Protective equipment:** Mouth respiratory protective device.

#### SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**  
Mount respiratory protective device.  
Wear protective equipment. Keep unprotected persons away.
- **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Dispose contaminated material as waste according to section 13.  
Ensure adequate ventilation.

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- **6.4 Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

### SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**  
Keep away from heat and direct sunlight.  
Ensure good ventilation/exhaustion at the workplace.  
Prevent formation of aerosols.
- **Information about fire - and explosion protection:**  
Keep ignition sources away - Do not smoke.  
Protect against electrostatic charges.  
Keep respiratory protective device available.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location.
- **Information about storage in one common storage facility:** Store away from foodstuffs.
- **Further information about storage conditions:**  
Keep container tightly sealed.  
Store in cool, dry conditions in well sealed receptacles.
- **Storage class:** 3
- **7.3 Specific end use(s)** No further relevant information available.

### SECTION 8: Exposure controls/personal protection

- **8.1 Control parameters**
- **Ingredients with limit values that require monitoring at the workplace:**

<b>67-63-0 propan-2-ol</b>	
WEL	Short-term value: 1250 mg/m <sup>3</sup> , 500 ppm Long-term value: 999 mg/m <sup>3</sup> , 400 ppm
<b>1330-20-7 Xylene</b>	
WEL	Short-term value: 441 mg/m <sup>3</sup> , 100 ppm Long-term value: 220 mg/m <sup>3</sup> , 50 ppm Sk; BMGV
<b>123-86-4 n-Butyl acetate</b>	
WEL	Short-term value: 966 mg/m <sup>3</sup> , 200 ppm Long-term value: 724 mg/m <sup>3</sup> , 150 ppm
<b>64-17-5 ethanol</b>	
WEL	Long-term value: 1920 mg/m <sup>3</sup> , 1000 ppm
<b>141-78-6 Ethyl acetate</b>	
WEL	Short-term value: 1468 mg/m <sup>3</sup> , 400 ppm Long-term value: 734 mg/m <sup>3</sup> , 200 ppm
<b>108-65-6 2-Methoxy-1-methylethyl acetate</b>	
WEL	Short-term value: 548 mg/m <sup>3</sup> , 100 ppm Long-term value: 274 mg/m <sup>3</sup> , 50 ppm Sk

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**100-41-4 Ethylbenzene**

WEL Short-term value: 552 mg/m<sup>3</sup>, 125 ppm  
Long-term value: 441 mg/m<sup>3</sup>, 100 ppm  
Sk

· **Ingredients with biological limit values:****1330-20-7 Xylene**

BMGV 650 mmol/mol creatinine  
Medium: urine  
Sampling time: post shift  
Parameter: methyl hippuric acid

· **Additional information:** The lists valid during the making were used as basis.· **8.2 Exposure controls**

- **Appropriate engineering controls** No further data; see section 7.
- **Individual protection measures, such as personal protective equipment**
- **General protective and hygienic measures:**  
Keep away from foodstuffs, beverages and feed.  
Immediately remove all soiled and contaminated clothing  
Wash hands before breaks and at the end of work.  
Store protective clothing separately.  
Avoid contact with the eyes.  
Avoid contact with the eyes and skin.
- **Respiratory protection:**



In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

· **Hand protection**

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.  
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation



Protective gloves (EN 374)

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Breakthrough time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye/face protection**

Tightly sealed goggles

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### SECTION 9: Physical and chemical properties

#### · 9.1 Information on basic physical and chemical properties

##### · General Information

· <b>Physical state</b>	Fluid
· <b>Colour:</b>	According to product specification
· <b>Odour:</b>	Characteristic
· <b>Odour threshold:</b>	Not determined.
· <b>Melting point/freezing point:</b>	Undetermined.
· <b>Boiling point or initial boiling point and boiling range</b>	77 °C
· <b>Flammability</b>	Highly flammable.
· <b>Lower and upper explosion limit</b>	
· <b>Lower:</b>	1.1 Vol %
· <b>Upper:</b>	12 Vol %
· <b>Flash point:</b>	16 °C (DIN 53213)
· <b>Auto-ignition temperature:</b>	370 °C (DIN 51794)
· <b>Decomposition temperature:</b>	Not determined.
· <b>pH</b>	Not determined.
· <b>Viscosity:</b>	
· <b>Kinematic viscosity at 20 °C</b>	40 s (DIN 53211/4)
· <b>Dynamic:</b>	Not determined.
· <b>Solubility</b>	
· <b>water:</b>	Not miscible or difficult to mix.
· <b>Partition coefficient n-octanol/water (log value)</b>	Not determined.
· <b>Vapour pressure at 20 °C:</b>	97 hPa
· <b>Density and/or relative density</b>	
· <b>Density at 20 °C:</b>	1.127 g/cm <sup>3</sup> (DIN 53217)
· <b>Relative density</b>	Not determined.
· <b>Vapour density</b>	Not determined.

#### · 9.2 Other information

· <b>Appearance:</b>	
· <b>Form:</b>	Fluid
· <b>Important information on protection of health and environment, and on safety.</b>	
· <b>Ignition temperature:</b>	Product is not selfigniting.
· <b>Explosive properties:</b>	Product is not explosive. However, formation of explosive air/vapour mixtures are possible.
· <b>Solvent content:</b>	
· <b>Water:</b>	0.2 %
· <b>VOC (EC)</b>	52.25 %
· <b>Solids content (weight-%):</b>	47.1 %
· <b>Change in condition</b>	
· <b>Evaporation rate</b>	Not determined.

#### · Information with regard to physical hazard classes

· <b>Explosives</b>	Void
· <b>Flammable gases</b>	Void
· <b>Aerosols</b>	Void
· <b>Oxidising gases</b>	Void
· <b>Gases under pressure</b>	Void
· <b>Flammable liquids</b>	Highly flammable liquid and vapour.
· <b>Flammable solids</b>	Void
· <b>Self-reactive substances and mixtures</b>	Void
· <b>Pyrophoric liquids</b>	Void
· <b>Pyrophoric solids</b>	Void

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- |  |      |
|--|------|
| · <b>Self-heating substances and mixtures</b>                                      | Void |
| · <b>Substances and mixtures, which emit flammable gases in contact with water</b> | Void |
| · <b>Oxidising liquids</b>   | Void |
| · <b>Oxidising solids</b>  | Void |
| · <b>Organic peroxides</b>   | Void |
| · <b>Corrosive to metals</b>   | Void |
| · <b>Desensitised explosives</b>   | Void |

### **SECTION 10: Stability and reactivity**

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:**  
Possible in traces.  
Nitrogen oxides  
Hydrogen chloride (HCl)  
Carbon monoxide  
Nitrogen oxides (NOx)

### **SECTION 11: Toxicological information**

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Based on available data, the classification criteria are not met.
- **Skin corrosion/irritation** Causes skin irritation.
- **Serious eye damage/irritation** Causes serious eye irritation.
- **Respiratory or skin sensitisation** May cause an allergic skin reaction.
- **STOT-single exposure** May cause drowsiness or dizziness.
- **STOT-repeated exposure** May cause damage to organs through prolonged or repeated exposure.

### **SECTION 12: Ecological information**

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Endocrine disrupting properties** For information on endocrine disrupting properties see section 11.
- **12.7 Other adverse effects**
- **Additional ecological information:**
- **General notes:**  
Water hazard class 2 (German Regulation) : hazardous for water  
Do not allow product to reach ground water, water course or sewage system.

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*Danger to drinking water if even small quantities leak into the ground.*

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### SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**  
*Must not be disposed together with household garbage. Do not allow product to reach sewage system.*
- **Uncleaned packaging:**
- **Recommendation:** *Disposal must be made according to official regulations.*

### SECTION 14: Transport information

- |   |   |
|---|---|
| · <b>14.1 UN number or ID number</b><br>· <b>ADR, IMDG, IATA</b>  | UN1263  |
| · <b>14.2 UN proper shipping name</b><br>· <b>ADR</b><br>· <b>IMDG, IATA</b>  | UN1263 PAINT<br>PAINT                                     |
| · <b>14.3 Transport hazard class(es)</b><br>· <b>ADR</b>  |   |
|    |   |
| · <b>Class</b><br>· <b>Label</b>  | 3 (F1) Flammable liquids.<br>3                            |
| · <b>IMDG, IATA</b>   |   |
|    |   |
| · <b>Class</b><br>· <b>Label</b>  | 3 Flammable liquids.<br>3                                 |
| · <b>14.4 Packing group</b><br>· <b>ADR, IMDG, IATA</b>   | II  |
| · <b>14.5 Environmental hazards:</b><br>· <b>Marine pollutant:</b>  | No  |
| · <b>14.6 Special precautions for user</b><br>· <b>Hazard identification number (Kemler code):</b><br>· <b>EMS Number:</b><br>· <b>Stowage Category</b> | Warning: Flammable liquids.<br>33<br>F-E, <u>S-E</u><br>B |
| · <b>14.7 Maritime transport in bulk according to IMO instruments</b>   | Not applicable.   |
| · <b>Transport/Additional information:</b>  |   |
| · <b>ADR</b><br>· <b>Limited quantities (LQ)</b><br>· <b>Transport category</b><br>· <b>Tunnel restriction code</b>                                     | 5L<br>2<br>D/E  |

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· <b>IMDG</b>	
· <b>Limited quantities (LQ)</b>	5L
· <b>UN "Model Regulation":</b>	UN 1263 PAINT, 3, II

### SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Directive 2012/18/EU**
- **Named dangerous substances - ANNEX I** None of the ingredients is listed.
- **Seveso category P5c** FLAMMABLE LIQUIDS
- **Qualifying quantity (tonnes) for the application of lower-tier requirements** 5,000 t
- **Qualifying quantity (tonnes) for the application of upper-tier requirements** 50,000 t
- **National regulations:**
- **Additional classification according to Decree on Hazardous Materials, Annex II:**

Class	Share in %
NK	50-100

- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**

- H201 Explosive; mass explosion hazard.
- H225 Highly flammable liquid and vapour.
- H226 Flammable liquid and vapour.
- H304 May be fatal if swallowed and enters airways.
- H312 Harmful in contact with skin.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.
- H336 May cause drowsiness or dizziness.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H412 Harmful to aquatic life with long lasting effects.
- EUH066 Repeated exposure may cause skin dryness or cracking.
- EUH205 Contains epoxy constituents. May produce an allergic reaction.

- **Classification according to Regulation (EC) No 1272/2008**

The classification of the mixture is generally based on the calculation method using substance data according to Regulation (EC) No 1272/2008.

- **Abbreviations and acronyms:**

- RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
- ICAO: International Civil Aviation Organisation
- ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
- IMDG: International Maritime Code for Dangerous Goods
- IATA: International Air Transport Association
- GHS: Globally Harmonised System of Classification and Labelling of Chemicals
- EINECS: European Inventory of Existing Commercial Chemical Substances
- ELINCS: European List of Notified Chemical Substances
- CAS: Chemical Abstracts Service (division of the American Chemical Society)

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*VOC: Volatile Organic Compounds (USA, EU)*  
*PBT: Persistent, Bioaccumulative and Toxic*  
*vPvB: very Persistent and very Bioaccumulative*  
*Expl. 1.1: Explosives – Division 1.1*  
*Flam. Liq. 2: Flammable liquids – Category 2*  
*Flam. Liq. 3: Flammable liquids – Category 3*  
*Acute Tox. 4: Acute toxicity – Category 4*  
*Skin Irrit. 2: Skin corrosion/irritation – Category 2*  
*Eye Irrit. 2: Serious eye damage/eye irritation – Category 2*  
*Skin Sens. 1: Skin sensitisation – Category 1*  
*Skin Sens. 1A: Skin sensitisation – Category 1A*  
*STOT SE 3: Specific target organ toxicity (single exposure) – Category 3*  
*STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2*  
*Asp. Tox. 1: Aspiration hazard – Category 1*  
*Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3*

**\* Data compared to the previous version altered.**

GB