



Art.-No.: 6.4240.1000
6.4240.4000

4240

2K US-Filler 4:1 grey

Characteristics

4CR 4240 is a fast drying and easy sanding two component filler with high corrosion protection, high filling power and good adhesion, to be used for the car repair. No shrinking and no ringing. Also Spot-repairs can be carried out without any inconvenience.

V.O.C. Value

EU limiting value for the product (cat. B/c): 540 g/l

Ready to use, this product contains max. 540 g/l VOC [4.50 lbs/gal]

Tech Tip

Hardener recommendation:

4CR 0407 fast

Spot-Repair: 0407 extra fast (can be carried out without shrinking or ringing)

Application

Working conditions from +10°C and up to 75% relative air humidity.

On bare substrate, the preliminary application of an adhesion promoter (for ex. 4CR 4100 or 4CR 4370) is essential.

Steel or iron areas smaller as the palm of the hand may be directly overcoated.

On plastics use 4CR 4330 1K Plastic Primer first.

Air / Flowjar - Spray gun

Spraying pressure: 3 - 5 bar

Spraying nozzle: 1,5 mm

Spraying operations: 2 - 3 (2-5 min flash-off time between the operations)

Drying

Metal temperature 20°C: after approx. 3 - 5 h

Metal temperature 60°C: after approx. 30 - 40 min.

Technical Data

Mixing ratio	4:1 by volume
Hardener	0407 extra fast / fast
Thinner	5 - 10% (4CR 0505)
Pot life	3 - 5 h
Spraying viscosity 20°C	25 - 30 s 4 mm DIN
Colour	grey
Coat thickness / dry film	up to 250 µm
Curing time / Flash off time	15 min.



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Storage and Transportation

In tightly closed original containers at least 3 years shelf life.