



Art.-No.: 6.5450.0750  
6.5450.0755

**5450**

## TITANIUM SHELL BLACK + CLEAR

### Characteristics

Highly resistant 2K polyurethane-acrylic paint for a scratch-resistant and robust black coating of truck bed surfaces (e.g. Pick-Up truck beds) and of all heavy duty surfaces on commercial vehicles, off-road vehicles, camping cars, trailers and SUVs etc. in black and colourable

- bodies of SUVs and off-road vehicles
- rims of SUVs and off-road vehicles
- floors and storage areas in caravans
- underbodies and chassis
- bullbars, running boards, roof racks, spare wheel covers and so on
- fender well
- access ramps, decks of recovery vehicles and trailers



### V.O.C. Value

EU limit value for this product of category A/j: 500 g/l - B/e 840 g/l  
This product contains max. 500 g/l of VOC.

### Tech Tip

To ensure that the desired structure is achieved, we recommend making a sample.

To achieve an uniform texture apply the second layer as drop coat.

Spray distance and spray pressure change the texture.

Maskings or adhesive tapes which have been overcoated with, TITANIUM SHELL must be removed immediately after

### Application

Beside its very high wear resistance TITANIUM SHELL provides also an excellent mechanical and chemical resistance. The very high vertical stability allows applying extremely high-build coatings. Easy to use since 750 ml paint material is already filled in 1 litre cans for underbody sealants. Just add 250 ml of the hardener 4CR 0407. Shake than the can vigorously and apply the mixture using an underbody sealant spray gun.

### Processing conditions

from +10 °C and up to 80 % relative air humidity. Ensure adequate air ventilation.



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## Technical Data

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Mixing ratio 3 : 1 (750 ml TITANIUM SHELL + 250 ml 4CR 0407)

Flash-off time 5 - 10 min between coats / 10 - 15 min prior to oven drying

Drying time 20°C dust dry 15 - 20 min / set to touch 3 - 4 h / ready for assembly 24 h

Drying time 60°C set to touch 30 min / ready for assembly 1 - 2 h

Potlife 30 - 45min with 4CR 0407 Hardener Extra fast at 20°C / 1 - 1,5 h with 4CR 0407 Fast at 20°C

Application mode With Spraygun 2,0 - 2,5 mm = 10 - 25 % Thinner

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## Storage and Transportation

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shelf life: at least 3 years in unopened original container.