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2K HS Hardener Low VOC standard

Characteristics

HS Hardener 0408 is an isocyanate hardener and is the hardener for 4CR 7250 and 7270 Clearcoat.

Application

Always mix well with the main Product (7250 and 7270).

When used always make sure that the can has been closed properly because the hardener responds to dampness.

Drying Times with HS Hardener standard:

- Dust free time at 20°C: 40-50 min
- Dry to handle at 20°C: 6 hours
- Through dry at 20°C: 16 hours
- Through dry at 60°C object temperature: 35 min
- Through dry at IR: 8- 15 min

Advice: Do not breathe in the mist.

Technical Data

Colour	colourless
Viscosity	ca. 18 s 4mm
Ratio	See basis product
Potlife	2h (at 20°C)

Storage and Transportation

Storage: Keep dry an frost-protected.

At least 12 months when stored in a closed original container.